

ATTACHMENT A

APPROVED LABOR ALLOWANCE SCHEDULE

ENGINES

 **TELEDYNE CONTINENTAL MOTORS**
Aircraft Products

NOTES:

LABOR ALLOWANCE SCHEDULE

1. Labor allowances are for removal and replacement of engine or parts/components/accessories and include removing and replacing the cowling and airframe parts and routine adjustments, i.e. fuel system, oil pressure, etc.
2. Complete top overhaul consists of removal of cylinders, honing cylinders, replacing guides, grinding valve seats, cleaning pistons, installing new rings and reinstalling cylinders.
3. Single cylinder replacement. When cylinder bore is serviceable and can be reconditioned by cleaning and honing only, add one (1) hour. If reconditioning also requires replacement of guides and grinding of valve seats, add one (1) additional hour.
4. First Cylinder Change - each side. When a new cylinder is installed, the labor allowance includes installing valves, piston and rings. For each additional cylinder installation, the labor allowance will be three (3) hours.
5. Labor allowance for fuel system components includes required normal adjustments.
6. Labor Allowance for repairs not covered in the Labor Allowance Schedule will be determined by review of the work order for the repair. Work orders must be itemized by operation and submitted with the warranty claim.

0-200 SERIES	Cessna 150	Bellanca	Citabria	Rallye	Taylorcraft				
Engine Change	10.0	10.0	10.0	10.0	10.0				
Complete Top Overhaul	25.0	25.0	25.0	25.0	25.0				
First Cylinder Change	4.0	4.0	4.0	4.0	4.0				
Starter Adapter	1.8	1.8	1.8	1.8	1.8				
Starter	.8	.8	.8	.8	.8				
Fuel Pump (opt.)	1.0	1.0	1.0	1.0	1.0				
Accessory Drive Housing	7.0	7.0	7.0	7.0	7.0				
Crankshaft Oil Seal	1.0	1.0	1.0	1.0	1.0				
Oil Cooler (opt.)	1.0	1.0	1.0	1.0	1.0				
Oil Pump	8.0	8.0	8.0	8.0	8.0				
Oil Sump	2.0	2.0	2.0	2.0	2.0				
Alternator or Generator	1.5	1.5	1.5	1.5	1.5				
Magneto	1.4	1.4	1.4	1.4	1.4				
Ignition Harness	1.5	1.5	1.5	1.5	1.5				
Carburetor	2.0	2.0	2.0	2.0	2.0				
Pushrod Tube Seals - Per Cyl.	1.0	1.0	1.0	1.0	1.0				
Rocker Box Cover Gaskets - Per Cyl.	.5	.5	.5	.5	.5				
Tach Adapter	1.0	1.0	1.0	1.0	1.0				

IO-360 SERIES	Cessna 337 Front	Cessna 337 Rear	Cessna 172 XP	Maule				
Engine Change	26.0	28.0	22.0	22.0				
Complete Top Overhaul	36.0	36.0	36.0	36.0				
First Cylinder Change	6.0	6.0	6.0	6.0				
Starter Adapter	3.0	6.0	3.0	3.0				
Starter	1.0	2.0	1.0	1.0				
Throttle & Controller								
Fuel Control Unit	2.0	2.0	2.0	2.0				
Complete Fuel Injection	9.0	9.0	9.0	9.0				
Fuel Pump	2.5	2.5	2.5	4.0				
Fuel Discharge Nozzle	.3 ea.	.3 ea.	.3 ea.	.3 ea.				
Manifold Valve	1.0	1.0	1.0	1.0				
Accessory Drive Housing	14.0	20.0	12.0	12.0				
Crankshaft Oil Seal	① 3.0	① 3.0	2.0	2.0				
Oil Cooler	3.0	3.0	3.0	3.0				
Oil Pump	15.0	21.0	13.0	13.0				
Oil Sump	20.0	20.0	15.0	15.0				
Alternator	3.4	3.4	2.0	2.0				
Magneto	2.0	2.5	1.5	1.5				
Ignition Comp. Harness	2.5	2.5	2.5	2.5				
Pushrod Tube Seals - Per Cyl.	1.0	1.0	1.0	1.0				
Rocker Box Cover Gaskets - Per Cyl.	1.0	1.0	1.0	1.0				
Tach Adapter	1.0	1.0	1.0	1.0				
① Add 1 hour hot prop.								

LTSIO-360 SERIES	Cessna 337 Front	Cessna 337 Rear	PA28R-201T	PA34-200T	Mooney 201 & 231	Mooney 252	
Engine Change	30.0	34.0	32.0	30.0	32.0	34.0	
Complete Top Overhaul	36.0	36.0	36.0	36.0	36.0	38.0	
First Cylinder Change	6.0	6.0	6.0	6.0	④ 6.0	④ 6.5	
Starter Adapter	3.0	6.0	② 2.5	② 2.0	2.5	3.5	
Starter	1.0	2.0	1.0	1.0	1.0	1.5	
Throttle & Controller							
Fuel Control Unit	2.0	2.0	1.5	1.5	1.5	2.0	
Complete Fuel Injection	11.0	11.0	7.0	7.0	7.0	7.0	
Fuel Pump	2.5	2.5	2.5	2.0	2.5	2.5	
Fuel Discharge Nozzle	.5 ea.	.5 ea.	.5 ea.	.5 ea.	.5 ea.	.5 ea.	
Manifold Valve	1.0	1.0	1.0	1.0	1.0	1.5	
Accessory Drive Housing	19.0	25.0	15.0	14.0	15.0	18.0	
Crankshaft Oil Seal	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	
Engine Mount Bracket Forge Cooler	3.0	3.0	3.0	3.0	3.0	3.0	
Oil Cooler	3.0	3.0	1.5	1.5	2.0	2.0	
Oil Pump	20.0	26.0	10.0	10.0	10.0	18.0	
Oil Sump	15.0	15.0	10.0	4.0	10.0	12.0	
Alternator	3.4	3.4	3.0	2.5	3.0	3.5	
Magneto	2.0	2.5	③ 1.5	③ 1.0	1.5	2.0	
Ignition Harness	3.0	3.0	2.0	1.5	2.0	2.0	
Turbocharger			2.0	2.0	2.0	2.5	

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L/TSIO-360 SERIES (continued)	Cessna 337 Front	Cessna 337 Rear	PA28R-201T	PA34-200T	Mooney 201 & 231	Mooney 252	
Valve Assembly Exh. By-Pass			.5	.5	.5	1.0	
Air Conditioner Compressor Mount			Fwd 2.0 Aft 1.0	Fwd 2.0 Aft 1.0	Fwd 2.0 Aft 1.0	Fwd. 2.0 Aft. 1.0	
Air Conditioner Belt			.5	.5	.5	.5	
Air Conditioner Sheave			.5	.5	.5	.5	
Intercooler					.5	1.0	
Exhaust System Complete			2.0	2.0	2.0	3.0	
Pushrod Tube Seals - Per Cyl.	1.0	1.0	1.0	1.0	1.0	1.0	
Rocker Box Cover Gaskets - Per Cyl.	1.0	1.0	1.0	1.0	1.0	1.0	
Scavenge Pump	2.0	2.0	2.0	2.0	2.0	2.0	
Tach Adapter	1.0	1.0	1.0	1.0	1.0	1.0	
① Add 1 hour hot prop. ② Starter Adapter with air cond. add 1 hour. ③ Add .5 with air cond. ④ Add .5 with TCM intercooler 1 and 3 cyl.							

0-470 SERIES	Beech 35 G	Bellanca 14-19 K	Cessna 310 B, M	Cessna 188 R, S	Cessna 182	Cessna 180 A, K, L, R	Navion P	
Engine Change	29.0	29.0	29.0	29.0	21.0	21.0	29.0	
Complete Top Overhaul	38.0	36.0	40.0	36.0	36.0	36.0	36.0	
First Cylinder Change	② 6.0	6.0	6.0	6.0	6.0	6.0	6.0	
Starter Adapter	3.0	3.0	3.0	10.0	③ 10.0	10.0	3.0	
Starter	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
Throttle & Controller								
Fuel Control Unit								
Complete Fuel Injection								
Fuel Pump	2.0	2.0	2.0				2.0	
Fuel Discharge Nozzle								
Manifold Valve								
Accessory Drive Housing								
Crankshaft Oil Seal	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	
Oil Cooler	2.0	2.0	2.0	1.5	3.0	3.0	2.0	
Oil Pump	4.0	4.0	4.0	15.0	10.0	10.0	4.0	
Oil Sump	15.0	15.0	15.0	15.0	10.0	10.0	15.0	
Alternator or Generator	1.0	1.0					1.0	
Magneto	1.5	1.5	1.5	1.5	1.5	1.5	1.5	
Ignition Harness	3.0	3.0	3.0	3.0	3.0	3.0	3.0	
Carburetor	3.0	3.0	3.0	3.0	3.0	3.0	3.0	
Pushrod Tube Seals - Per Cyl	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
Rocker Box Cover Gaskets - Per Cyl	.5	.5	.5	.5	.5	.5	.5	
Tach Adapter	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
① Add 1 hour hot prop. ② No. 6 cylinder add 2 hours. ③ 1978 C182 add 6 hours.								

10-470 SERIES	Beech 55 L	Beech 35, 33 C,J,K,N	Bellanca D, F	Cessna 310 U, V, D	Cessna 210, 205 E, S	Cessna 185 F	Navion H	Rockwell 500 M	Rockwell 200 D
Engine Change	29.0	29.0	29.0	29.0	29.0	29.0	29.0	29.0	29.0
Complete Top Overhaul	36.0	38.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0
First Cylinder Change	6.0	② 6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0
Starter Adapter	3.0	3.0	3.0	3.0	3.0	10.0	3.0	3.0	3.0
Starter	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Throttle & Controller	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
Fuel Control Unit	2.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
Complete Fuel Injection	9.0	9.0	9.0	9.0	4.0	9.0	9.0	9.0	9.0
Fuel Pump	4.0	3.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
Fuel Discharge Nozzle	.3 ea.	.3 ea.	.3 ea.	.3 ea.	.3 ea.	.3 ea.	.3 ea.	.3 ea.	.3 ea.
Manifold Valve	.8	.8	.8	.8	.8	1.0	.8	.8	.8
Accessory Drive Housing	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Crankshaft Oil Seal	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.00	① 3.0
Oil Cooler	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Oil Pump	4.0	4.0	4.0	4.0	10.0	10.0	4.0	4.0	4.0
Oil Sump	20.0	15.0		15.0	15.0	15.0	15.0	15.0	15.0
Alternator or Generator	1.0	1.0	1.0	1.0			1.0	1.0	1.0
Magneto	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Ignition Harness	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0
Pushrod Tube Seals - Per Cyl	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Rocker Box Cover Gaskets - Per Cyl	.5	.5	.5	.5	.5	.5	.5	.5	.5
Tach Adapter	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
① Add 1 hour hot prop. ② No. 6 cylinder add 2 hours.									

10-520 SERIES	Beech 58 & 55	Beech 36, 35, 33	Bellanca 17-30	Cessna 310R	Cessna 207, 206, 210	Cessna 185, 188	Rockwell 200	
Engine Change	29.0	29.0	29.0	29.0	29.0	29.0	29.0	
Complete Top Overhaul	37.0	37.0	37.0	37.0	37.0	37.0	37.0	
First Cylinder Change	6.0	② 6.0	6.0	6.0	6.0	6.0	6.0	
Starter Adapter	4.0	4.0	4.0	4.0	4.0	10.0	4.0	
Starter	1.0	1.0	1.0	1.5	.8	1.5	1.0	
Throttle & Controller	4.0	1.5		3.0				
Fuel Control Unit	2.0	1.5	4.0	2.5	4.0	4.0	4.0	
Complete Fuel Injection	9.0	5.0	9.0	9.0	9.0	9.0	9.0	
Fuel Pump	3.0	2.0	4.0	4.0	4.0	4.0	4.0	
Fuel Discharge Nozzle	.3 ea.	.3 ea.	.3 ea.	.3 ea.	.3 ea.	.3 ea.	.3 ea.	
Manifold Valve	.8	.8	1.0	1.0	1.0	1.0	.8	
Accessory Drive Housing	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
Crankshaft Oil Seal	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	
Oil Cooler	3.0	3.0	3.0	3.0	3.0	3.0	3.0	
Oil Pump	4.0	4.0	4.0	4.0	10.0	10.0	4.0	
Oil Sump	4.0	15.0	4.0	14.0	20.0	15.0	15.0	
Alternator	2.0	2.0	2.0	2.0			2.0	
Magneto	1.5	1.5	1.5	1.5	1.5	1.5	1.5	
Ignition Harness	3.0	3.0	3.0	3.0	3.0	3.0	3.0	
Air conditioner Compression Mount		4.0						
Air Conditioner Belt		2.0						
Air Conditioner Sheave	2.0							
Pushrod Tube Seals - Per Cyl	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
Rocker Box Cover Gaskets - Per Cyl	.5	.5	.5	.5	.5	.5	.5	
Tach Adapter	1.5	1.5	1.5	1.5	1.5	1.5	1.5	
① Add 1 hour hot prop. ② No. 6 cylinder add 2 hours.								

TSIO-520 SERIES	Beech 58P	Beech V35A-TC and A36-TC D	Cessna 402, 414	Cessna 303, 340	Cessna 310R, B	Cessna 210 and P210	Cessna 207, 206	Cessna 188T	Malibu
Engine Change	47.0	36.0	36.0	36.0	36.0	P40.0 36.0	36.0	29.0	39.0
Complete Top Overhaul	42.0	42.0	37.0	37.0	37.0	P42.0 37.0	37.0	37.0	42.0
First Cylinder Change	④ 7.0	② 7.0	6.0	6.0	6.0	③ P7.0 6.0	③ 6.0	6.0	7.0
Starter Adapter	4.0 RH 8.0 LH	4.0	4.0	4.0	4.0	4.0	4.0	10.0	16.0
Starter	1.0	1.0	1.5	1.5	1.5	.8	.8	1.5	1.5
Throttle & Controller	3.0	1.5	3.5	3.5	3.5				2.0
Fuel Control Unit		1.5	4.0	4.0	2.5	2.0	2.0	2.0	3.0
Complete Fuel Injection	6.0	6.0	11.0	11.0	10.0	11.0	11.0	9.0	11.0
Fuel Pump	2.0	3.0	4.0	4.0	3.5	4.0	4.0	4.0	4.0
Fuel Discharge Nozzle	.5 ea.	.5 ea.	.5 ea.	.5 ea.	.5 ea.	.5 ea.	.5 ea.	.3 ea.	.5 ea.
Manifold Valve	.8	.8	1.5	1.5	1.5	1.0	1.0	1.0	2.0
Accessory Drive Housing	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Crankshaft Oil Seal	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0
Oil Cooler	3.0	3.0	3.0	3.0	3.0	3.0	3.0	1.5	3.0
Oil Pump	6.0	15.0	5.0	5.0	5.0	20.0	20.0	10.0	7.0
Oil Sump	15.0	15.0	10.0	10.0	15.0	20.0	20.0	15.5	8.0
Alternator	2.0	2.0	2.2	2.2	2.0				1.5
Magneto	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Ignition Harness	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0
Turbocharger	5.0	10.0	5.0	5.0	4.5			1.5	1.5
Controller	1.5	1.5	1.5						1.5
Waste Gate	1.5	2.5						1.5	2.5

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TS10-520 SERIES (Continued)	Beech 58P	Beech V35A-TC and A36-TC D	Cessna 402, 414	Cessna 303, 340	Cessna 310R, B	Cessna 210	Cessna 207, 206	Cessna 188T	Malibu
Pushrod Tube Seals - Per Cyl.	1.0	1.0	1.0	1.0	1.0				
Air Conditioner Compressor Mount	4.0								4.0
Air Conditioner Belt	2.0								2.0
Air Conditioner Sheave	2.0								6.0
Intercooler			4.0	4.0					
Overboost Valve	1.0	1.0	1.0	1.0	1.0			1.0	1.0
Diverter Valve									1.0
Exhaust System Comp.		6.0						6.0	5.0
Aftercooler									1.0
Pushrod Tube Seals - Per Cyl.	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Rocker Box Cover Gaskets - Per Cyl.	.5	.5	.5	.5	.5	.5	.5	.5	.5
Scavenge Pump	3.0	10.0	3.0	3.0	3.0	10.0	10.0	5.0	3.0
Tach Adapter	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
① Add 1 hour hot prop. ② No. 2 cyl. add 2 hours. ③ 1-3-5 cyl. add 1 hour. ④ No. 2 cyl. hours.									

GTS10-520 SERIES	Cessna 421B	Cesna 421C	Cessna 404	Cessna 411 or Beagle	Rockwell 685				
Engine Change	44.0	44.0	44.0	44.0	65.0				
Complete Top Overhaul	46.0	46.0	46.0	46.0	46.0				
First Cylinder Change	7.0	7.0	7.0	7.0	9.0				
Starter Adapter	6.0	6.0	6.0	6.0	6.0				
Starter	1.5	1.5	1.5	1.5	1.5				
Throttle & Controller	2.0	2.0	2.0	2.0	3.0				
Fuel Control Unit	4.0	4.0	4.0	4.0	4.0				
Complete Fuel Injection	11.0	11.0	11.0	11.0	16.0				
Fuel Pump	4.0	4.0	4.0	4.0	6.0				
Fuel Discharge Nozzle	.5 ea.	.5 ea.	.5 ea.	.5 ea.	.5 ea.				
Manifold Valve	2.5	2.5	1.5	1.5	2.5				
Accessory Drive Housing	1.0	1.0	1.0	1.0	1.0				
Crankshaft Oil Seal	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0				
Oil Cooler	4.0	4.0	3.5	4.0	6.0				
Oil Pump	5.0	5.0	8.0	5.0	12.0				
Oil Sump	20.0	20.0	20.0	20.0	30.0				
Alternator	2.0	2.0	2.0	2.0	4.0				
Magneto	2.5	2.5	2.5	2.5	4.0				
Ignition Harness	3.0	3.0	3.0	3.0	4.0				
Turbocharger	5.5	5.5	5.5	5.5	12.0				
Waste Gate		2.0			1.0				
Air Cond. Comp. Mount									
Air Conditioner Belt									
① Add 1 hour hot prop.									

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GTS10-520 SERIES (continued)	Cessna 421B	Cessna 421C	Cessna 404	Cessna 411 or Beagle	Rockwell 685			
Air Conditioner Sheave								
Pushrod Tube Seals - Per Cyl.	1.0	1.0	1.0	1.0	1.0			
Rocker Box Cover Gaskets - Per Cyl	1.0	1.0	1.0	1.0	1.0			
Scavenge Pump	4.0	4.0	4.0	4.0	8.0			
Tach Adapter	2.0	2.0	2.0	2.0	2.0			

10-550 SERIES	Beech 58 & 55	Beech 36	Cessna 310	Cessna 207, 206, 210	Cessna 185, 188	Questair			
Engine Change	29.0	29.0	29.0	29.0	29.0	29.0			
Complete Top Overhaul	37.0	37.0	37.0	37.0	37.0	37.0			
First Cylinder Change	6.0	② 6.0	6.0	6.0	6.0	6.0			
Starter Adapter	4.0	4.0	4.0	4.0	10.0	4.0			
Starter	1.0	1.0	1.5	.8	1.5	1.0			
Throttle & controller	4.0	1.5	3.0			4.0			
Fuel Control Unit	2.0	1.5	2.5	4.0	4.0	2.0			
Complete Fuel Injection	9.0	5.0	9.0	9.0	9.0	5.0			
Fuel Pump	4.0	2.0	4.0	4.0	4.0	2.0			
Fuel Discharge Nozzle	.3 ea.	.3 ea.	.3 ea.	.3 ea.	.3 ea.	.3 ea.			
Manifold Valve	.8	.8	1.0	1.0	1.0	.8			
Accessory Drive Housing	1.0	1.0	1.0	1.0	1.0	1.0			
Crankshaft Oil Seal	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0	① 3.0			
Oil Cooler	3.0	3.0	3.0	3.0	3.0	3.0			
Oil Pump	4.0	4.0	4.0	10.0	10.0	4.0			
Oil Sump	4.0	15.0	14.0	20.0	15.0	4.0			
Alternator	2.0	2.0	2.0			2.0			
Magneto	1.5	1.5	1.5	1.5	1.5	1.5			
Ignition Harness	3.0	3.0	3.0	3.0	3.0	3.0			
Air Conditioner Compressor Mount		4.0				4.0			
Air Conditioner Belt		2.0							
Air Conditioner Sheave	2.0								
Pushrod Tube Seals - Per Cyl.	1.0	1.0	1.0	1.0	1.0	1.0			
Rocker Box Cover Gaskets - Per Cyl.	.5	.5	.5	.5	.5	.5			
Tach Adapter	1.5	1.5	1.5	1.5	1.5	1.5			

① Add 1 hour hot prop. ② No. 6 cylinder add 2 hours.

TSIOL-550 SERIES	Cessna 414A		
Engine Change	55.0		
Complete Top Overhaul	63.0		
First Cylinder Change	12.0		
Starter Adapter	6.0		
Starter	1.5		
Throttle & Controller	5.0		
Fuel Control Unit	4.0		
Complete Fuel Injection	11.0		
Fuel Pump	6.0		
Fuel Discharge Nozzle	.5 ea.		
Manifold Valve	1.5		
Accessory Drive Housing	1.0		
Crankshaft Oil Seal	4.0		
Oil Cooler	12.0		
Oil Pump	7.0		
Oil Sump	12.0		
Alternator	2.2		
Magneto	1.5		
Ignition Harness	3.0		
Turbocharger	5.0		
Turbo Controller	1.5		
Waste Gate	4.0		
Intercooler	6.0		
Overboost Valve	1.0		
Radiator	12.0		

(continued on next page)

TSIOL-550 SERIES (continued)	Cessna 414A		
Radiator Flush	5.0		
Coolant Pump	4.0		
Pushrod Tube Seals - Per Cyl.	1.0		
Tach Adapter	2.0		
Scavenge Pump	2.0		
Rocker Box Cover Gaskets - Per Cyl.	.5		

INTENTIONALLY
LEFT
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ATTACHMENT B

LABOR SCHEDULE GENERAL AVIATION IGNITION SYSTEMS

 **TELEDYNE CONTINENTAL MOTORS**
Aircraft Products

NOTES:

ATTACHMENT B
LABOR SCHEDULE
GENERAL AVIATION IGNITION SYSTEMS

MARCH 1992

SERVICE PERFORMED	MAGNETO SERIES				LIGHTWEIGHT AIRCRAFT HARNESSES	LEADS	VIBRATORS	SWITCHES
	S-20	S-200	S-1200	D-3000				
Processing Receive, unpack, prepare warranty claim or purchase order. Repack for return to customer after service.	.3	.3	.3	.3	.3	.3	.3	.3
Major Overhaul, Adjust or Test Complete teardown of product. Overhaul in accordance with applicable overhaul manual. Replace parts as required.	2.5	2.5	2.0	3.5	N/A	N/A	N/A	N/A
Minor Repair, Adjust or Test Other than major overhaul, to include replacing breakers, condenser, coil, rear bearing.	1.0	1.0	1.0	1.5	.5	N/A	.4	.4
Adjust or Test, Only Check internal timing, breaker point clearance, timing to engine. Functional test to include continuity & breakdown under high voltage.	.3	.3	.3	.5	.3	.1	.2	.2
Remove & Reinstall Removal & reinstallation of product.	.5	.5	.5	.5	1.0	.3 (per lead)	.4	.4

TIME SHOWN IS IN TENTHS OF AN HOUR. N/A - NOT APPLICABLE.

TELEDYNE CONTINENTAL MOTORS
Aircraft Products
P.O. BOX 90
MOBILE, ALABAMA 36601

FORM X45403

