

Pacific Continental Engines, Inc
CAUTION: READ BEFORE INSTALLATION!!!

During the final testing of this engine, the engine was adjusted to verify proper operation. Aircraft systems differ from those used in our test facilities. These differences will affect final engine setting(s).

Therefore, it is required that the following procedures be accomplished at the time of engine installation in the aircraft:

1. Comply with the adjustment of the fuel system requirements on the reverse of this tag.
2. Verify inner cylinder baffles fit securely and are not worn.
3. Make any necessary repairs to engine baffling and replace all engine baffle seals.
4. Verify magneto to engine timing in accordance with OEM, STC, or aircraft manufacturer manual requirements.
5. Install the engine in accordance with the instructions contained in the applicable aircraft manufacturer's maintenance manual, engine maintenance manual, and engine overhaul manual.
6. Verify the accuracy of the aircraft tachometer, manifold pressure, fuel flow, and temperature gages. Failure to do so may result in engine damage and subsequent failure.
7. This engine is supplied dry (WITHOUT LUBRICATING OIL). Service the engine with the OEM recommended oil.
8. Pre-Oil the engine in accordance with OEM recommendations prior to first start. Failure to do so will result in engine damage and subsequent failure.
9. Follow all ground run(s), first flight(s), and break-in requirements in accordance with OEM and aircraft manufacturer maintenance and installation manuals. Failure to do so may result in engine damage or subsequent failure.

**ADJUSTMENT OF THE ENGINE OPERATING PARAMETERS MUST BE
ACCOMPLISHED PRIOR TO THE RELEASE OF THE AIRCRAFT TO SERVICE!**

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CAUTION: READ BEFORE INSTALLATION!!!

During the final testing of this engine, the fuel system was adjusted to verify proper operation. Aircraft fuel system supply pressures may differ from those used in our test facilities. These differences in pressure will affect fuel system adjustment. Fuel contamination due to mishandling of removed or new fuel system hoses often occurs after installation, thereby affecting system performance.

Therefore, it is required that the following procedures be accomplished at the time of engine or fuel system installation:

1. Clean aircraft fuel system strainer in accordance with the manufacturer's instructions.
2. Flush the aircraft fuel system prior to connecting the supply hose to the fuel component.
3. Install the engine or fuel system component(s) in accordance with the instructions contained in the applicable aircraft manufacturer's maintenance manual and engine overhaul manual.
4. Verify the accuracy of the aircraft tachometer and manifold pressure gages prior to the fuel system setup. If a discrepancy is noted repair or replace the gage(s).
5. Using CALIBRATED test gauges adjust the engine fuel system in accordance with the aircraft manufacturer's instructions and the latest revision of the OEM bulletin or manual covering "PROCEDURES AND VALUES FOR ADJUSTMENT OF FUEL SYSTEMS."

**ADJUSTMENT OF THE ENGINE FUEL SYSTEM MUST BE ACCOMPLISHED
PRIOR TO THE RELEASE OF THE AIRCRAFT TO SERVICE!**